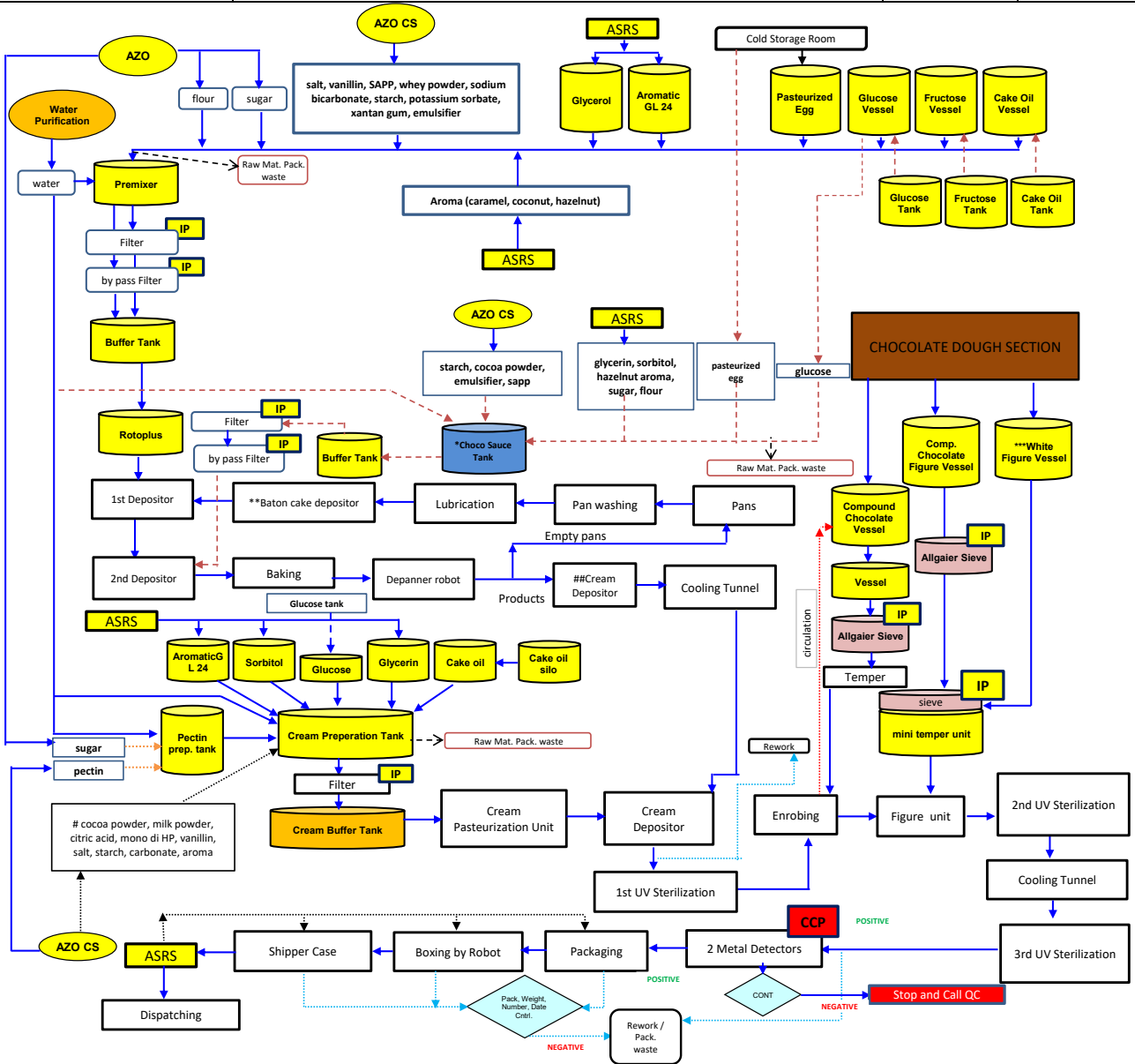




# LUPPO CHOCO CAKE LINE (KEK-13) PROCESS FLOW CHART

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IP: Inhibitive Procedure

ASRS: Automated Storage Retrieval System

AZO CS: AZO Componenter System

Info: There are 2 packaging lines and 1 metal detector for each packaging line.

Extra info: After cooling tunnel step, rework occurring is possible.

\*Choco Sauce Tank is used just for Ogopogo cake.

\*\*Baton cake depositor isn't active for now.

\*\*\*Only used for Choco Cake with coconut

# Salt is added in Ogopogo & cake with caramel. carbonate, starch are just added in cake with caramel. cocoa powder is added in Ogopogo & Choco cake. Citric acid is just added in Choco cake.

## This depositor isn't active for now.

Elek/ Filtre Konumu	Elek / Filtre apı
Russell Filtre (Premixer)	3000 mikron
By-pass Russell Filtre (Premixer)	3000 mikron
Filtre (Krema hazırlama tankı)	1000 mikron
Allgaier Elek (Kokolin tankı)	700 mikron
Allgaier Elek (Desen tankı)	700 mikron
Elek (Temper)	300 mikron